

EASY ASSEMBLY INSTRUCTIONS FOR KURANDA DOG BEDS

Tools Needed – Phillips Head Screwdriver, 7/16 Wrench or Pliers or Adjustable Wrench. Flat surface to work on (table preferred)

Parts List-

1 Fabric Mat

4 lengths of PVC or Alum slotted pipe (2 long & 2 short)

4 PVC/Alum legs

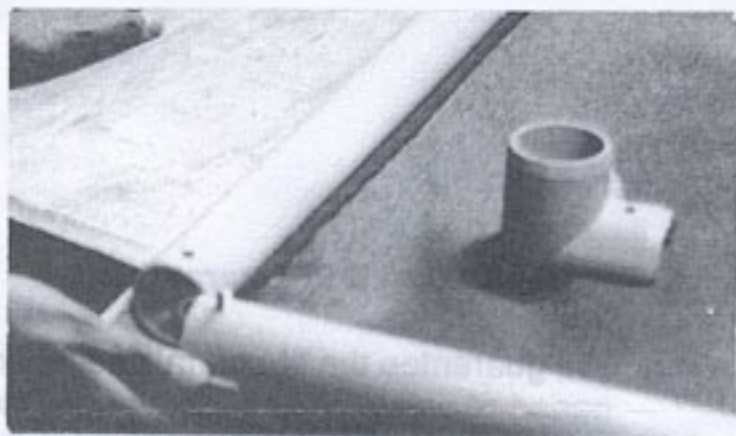
4 top corners – 4 bottom corners

4 leg caps, 8 machine screws & 8 locknuts

4 pieces white plastic cording (shipped inside bed frame, for Textilene, Cordura, & Ballistic fabrics only)

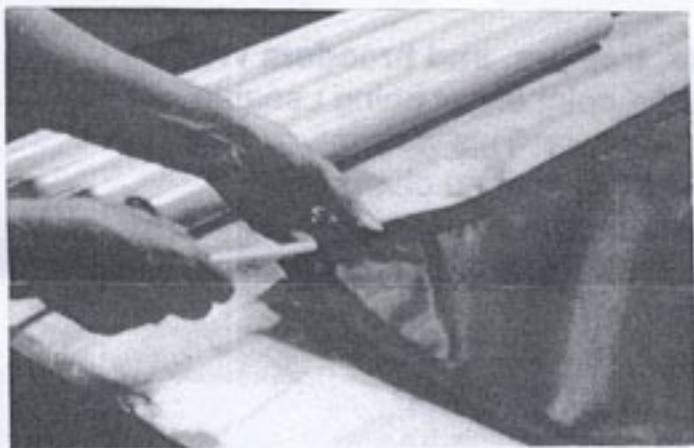
NOTE: *Heat welded 40 oz. fabric has cording already encased in outer edge of fabric.*

50 x 35 & 44 x 27 size beds utilize metal reinforcing tubes which are inside the long side pipe.



3 Working from underneath, position one top corner fitting and insert bolt through fitting and pipe. Place a bottom fitting in position, secure with a lock nut and hand tighten. Insert and secure second bolt. Repeat process at other three corners.

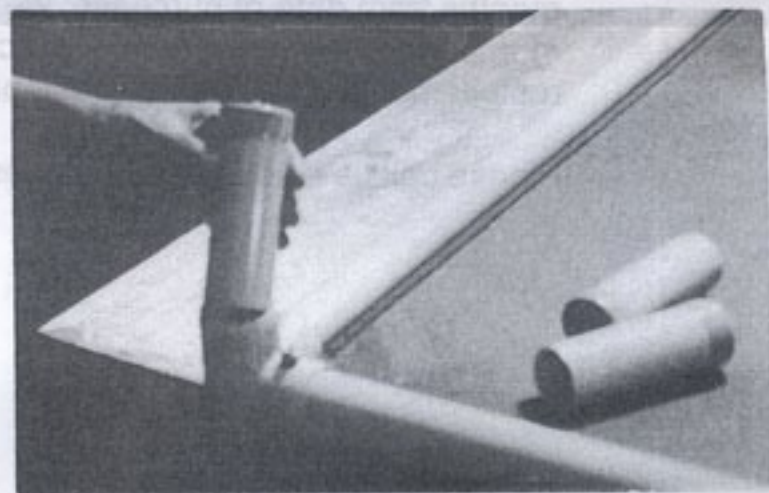
44 x 27 & 50 x 35 beds have reinforcing pipes that may shift inside frame during shipping and block a bolt hole. Tap frame on floor or use a hammer & screwdriver to center the pipe between holes.



1 Lay fabric flat with underside facing up and insert cording into sleeves. See note above for new 40oz. fabric.



2 Insert fabric sleeves into the channel on each length of pipe.



4 Place rubber caps on legs and insert legs into corners. Turn bed over and tighten each bolt and nut on each corner.

NOTE: TIGHTEN PROPERLY – correct tightening will leave end of bolt flush with or slightly (one thread width) beyond the nuts' white nylon locking material. INSUFFICIENT OR OVER TIGHTENING OF THE CORNERS MAY RESULT IN CRACKING.

Comments or Questions?
Call KURANDA @ 1-800-752-5308